## EFFECT OF CHEMICAL REACTION AND THERMO – DIFFUSION ON CONVECTIVE HEAT AND MASS TRANSFER FLOW OF A JEFFREY FLUID IN A CONCENTRIC CYLINDRICAL ANNULUS WITH NON – LINEAR DENSITY TEMPERATURE RELATION

<sup>1</sup>Y. Devasena

<sup>2</sup>Prof. A. Leela Ratnam

**Abstract:** The effect of non linear density temperature variation on mixed convective heat and mass transfer flow of a Jeffrey's fluid through a porous medium in a circular annulus region between the concentric porous cylinder r = a and r = b in the presence of heat sources have been investigated. The equations governing the flow heat and mass transfer have been solved by employing Gauss-Seidel iteration procedure. The effect of various governing parameters on the flow characteristics have been discussed graphically. The rate of heat and mass transfer are evaluated numerically for different variations.

**Index Terms:** Chemical reaction, Thermo-diffusion, Heat &Mass Transfer, Jeffrey fluid, non-linear density temperature.

#### 1. Introduction

A large class of real fluids does not exhibit the linear relationship between stress and the rate of strain. Because of the non-linear dependence, the analysis of the behavior of the fluid motion of the non-Newtonian fluids tends to be much more complicated and subtle in comparison with that of the Newtonian fluids. In the literature, the mechanics of non-linear fluids presents special challenges to engineers, physicists and mathematicians since the non-linearity can manifest itself in a variety of ways. One of the simplest way in which the viscoelastic fluids have been classified is the methodology given by Rivlin and Ericksen[209] and Truesdell and Noll [267] who presents constitutive relations for the stress tensor as a function of the symmetric

Dept. of Applied Mathematics, Sri Padmavati Mahila University, Tirupati. E-mail: <u>1yellamraju.devasena@gmail.com</u> E-mail: 2<u>leelaratnamappikatla@yahoo.com</u> JSER

part of the velocity gradient and its higher (total) derivatives. In recent years there have been several studies [183,184,187,189,102] on flows of non-Newtonian fluids, not only because of their technological significance but also in the interesting mathematical features presented by the equations governing the flow. On the other hand, it is well known that the rheological properties of many fluids are not well modeled by the Navier-Stokes equations [107]. It is not possible to obtain a single equation exhibiting all properties of all non-Newtonian fluids from available literature. That is why several models of non-Newtonian fluids are proposed. Jefferysix constant fluid is one of these models.

Chen and Yuh [41] have investigated the heat and mass transfer characteristics of natural convection flow along a vertical cylinder under the combined

buoyancy effects of thermal and species diffusion. Sreevani [251] has investigated the convective heat and mass transfer through a porous medium in a cylindrical annulus under radial magnetic field with Soret effect. Prasad [169] has analyzed the convective heat and mass transfer through a porous cylindrical annulus in the presence of heat generating source under radial magnetic field. Sreenivas Reddy [250] has discussed the Soret effect on mixed convective heat and mass transfer through a porous cylindrical annulus. Ramakrishna Reddy [192] has analyzed the thermodiffusion effect on mixed convection heat and mass transfer through a porous medium confined in a cylindrical annulus.

In all the above investigations, the variation of density is taken in the linear form

 $\Delta \rho = -\rho\beta \ (\Delta T)....(A)$ 

Where  $\beta$  is the co-efficient of thermal expansion and is 2,07 x 10<sup>4</sup> (OC)<sup>-1+</sup>. This is valid for temperature variation near 20°c. But this analysis is not applicable to the study of the flow of water at 4°c, the density of water is maximum at atmosphere pressure and the above relations (A) does not hold good. The modified form of (A) is applicable to water at 4°c is given by

 $\Delta \rho = -\rho \gamma (\Delta T)^2 \dots (B)$ 

where  $\gamma = 8 \times 10^{-6}$  (OC)<sup>-2</sup>. Taking this fact into account, Goren [87] showed in this case, similarity solutions for free convection flow of water at 4°c past a semi-infinite vertical plate. Taking non-linear density temperature variation Sarojamma [219] has analyzed the hydromagnetic free convection flow in a cylindrical geometry.

$$\begin{split} &\Delta\rho = -\,\rho\beta g\,(T-T_e) - \rho\beta_1(T-T_e)^2 \quad \dots \dots (C) \\ &\text{where } \beta_0 \text{ and } \beta_1 \text{ are constants. This relation} \\ &\text{includes both the relationships (A) and (B).} \\ &\text{Vasudev et al [274] have discussed the effect} \\ &\text{of Heat Transfer on the peristaltic flow of a} \\ &\text{Jeffery Fluid through a Porous medium in a} \\ &\text{vertical Annulus. Recently Sreenath et.al} \\ &[249] \text{ has investigated the effect of quadratic} \\ &\text{density temperature variation on convection} \\ &\text{heat transfer flow of a Jeffrey fluid in a tube} \\ &\text{and circular annulus.} \end{split}$$

In this chapter we discuss the effect of non linear density temperature variation on mixed convective heat and mass transfer flow of a Jeffrey's fluid through a porous medium in a circular annulus in the presence of heat sources. The equations governing the flow heat and mass transfer have been solved by employing Gauss-Seidel iteration procedure. The effect of various governing parameters on the flow characteristics have been discussed graphically. The rate of heat and mass transfer are evaluated numerically for different variations.

### 2.Formulation of the Problem

We analyze the fully developed steady laminar free convective flow of a viscous, electrically conducting Jeffrey fluid through a porous medium confined in an annular region between two vertical co-axial porous circular pipes in the presence of heat We generating sources. choose the cylindrical polar coordinates system O (r,  $\theta$ , z) with the inner and outer cylinders at r = aand r = b respectively. The fluid is subjected to the influence of a radial magnetic field (Ho / r). Pipes being sufficiently long, all the physical quantities are independent of the axial coordinate z. The fluid is chosen to be of small conductivity so that the Magnetic Reynolds number is much smaller than unity and hence the induced magnetic field is negligible compared to the applied radial field. Also the motion being rotationally symmetric the azimuthal velocity V is zero. The equation of motion governing the MHD flow through porous medium are

$$u_{r} + u / r = 0 \qquad (1)$$

$$\rho_{e} u u_{r} = -p_{r} + (\mu/(1+\lambda_{1})) (u_{rr} + u_{r} / r - u / r^{2})$$

$$- (\mu / k(1+\lambda_{1})) u \qquad (2)$$

$$\rho_{e} u w_{r} = -p_{z} + (\mu / (1+\lambda_{1}))((w_{rr} + w_{r} / r) - (\mu / k(1+\lambda_{1}))w - \rho g - (\sigma \mu_{e}^{2}H_{0}^{2}a^{2} / r^{2}(1+\lambda_{1}))w$$

$$(3) 0 = k_{f} (T_{rr} + T_{r} / r) + Q$$

$$(4)$$

$$0 = D(C_{rr} + C_{r} / r) - k_{1}C = -k_{11}(T_{rr} + T_{r} / r)$$

$$(5)$$

 $\rho - \rho_e = -\beta (T - Te) - \beta^{\bullet} (C - Ce)(6)$ where (u, w) are the velocity components along O(r,z) directions respectively,  $\rho$  is the density of the fluid, p is the pressure, T,

C are the temperature and concentration,  $\mu$  is the coefficient of viscosity ,  $C_p$  is the specific heat at constant pressure , k is the porous  $\sigma$  is the permeability, electrically conductivity ,  $\mu_e$  is the magnetic permeability and  $\rho_e$ ,  $T_e$ ,  $C_e$  are density, temperature and concentration in the equilibrium state, kf is the coefficient of thermal conductivity, D is the molecular diffusivity,  $\beta^{\bullet}$  is the volumetric expansion with mass fraction,  $k_1$  is chemical reaction coefficient,  $k_{11}$  is cross diffusivity and Q is the strength of the heat generating source (suffices r and z indicates differentiation with respect to the variables).

The boundary conditions are

$$w(a) = w(b) = 0$$
 (7a)  
T(a) = T<sub>i</sub> and  $T(b) = T_{a}$  (7b)

$$C(a) = C \text{ and } C(b) = C \qquad (7c)$$

$$C(a) = C_i \text{ and } C(b) = C_o \quad (7c)$$

The equation of continuity gives

 $r u = a u_{a} = b u_{b}$   $\Rightarrow u_{b} = (a / b) u_{a} \qquad (8)$ In the hydrostatic state equation (3) gives  $-\rho_{e} g - p_{e}, z = 0 \qquad (9)$ 

where  $\rho_e$  and  $p_e$  are the density and pressure in the static case and hence

 $-\rho g - p_z = -(\rho - \rho_e) g - p_{d,z}$  (10) Where  $p_d$  is the dynamic pressure Substituting (10) in (2) we find

$$\frac{\partial p_d}{\partial r} = f(r) \tag{11}$$

Using the relations (8) – (11) in (1) – (4) the equations governing free convective heat transfer flow under no pressure gradient are  $w_{rr} + (1 - a u_a / v) w_r / r + ((\beta g / (T - T_e) + (\beta^{\bullet} g / v)) (C - C_e)^{-} (\sigma \mu_e^2 H_0^2 a^2 / v(1 + \lambda_1)))$ (w/ r<sup>2</sup>) – ( $v / k (1 + \lambda_1)$ ) w = 0 (12)  $T_{rr} + (1 - a u_a / v) T_r / r + (Q / k_f) = 0$  (13)  $C_{rr} + (1 - a u_a / v) C_r / r - k_1 C + k_{11} (T_{rr} + T_r / r) = 0$  (14) Introducing the pon-dimensional variables

$$(\mathbf{r}', \mathbf{w}', \theta') \text{ as}$$

$$\mathbf{r}' = \mathbf{r}/a, \ \mathbf{w}' = \mathbf{w}(a/v),$$

$$\theta = \frac{T - T_e}{T_i - T_e}, \ C' = \frac{C - C_e}{C_i - C_e}$$
(15)

the equations (13) and (14) reduce to  $w_{rr} + (1 - \lambda) (1 / r) w_r - (D_2^{-1} + (M^2 / (1 + \lambda_1)) r^2$ 

)) 
$$w = -(G/(1+\lambda_1))(\theta+NC)$$
  
(16)

$$\theta_{rr} + (1 - \lambda P)\theta_r / r + \alpha = 0$$
(17)  

$$C_{rr} + (1 - \lambda Sc)C_r / r - (krSc)C = -(\frac{ScSo}{N})\theta_{rr}$$
(18)  
Where  

$$M = (\sigma \mu_e^2 H_0^2 a^2 / \rho v)^{1/2}$$
(Hartmann  
number)  

$$G = (\beta g a^3 (T_1 - T_e)^2 / v^2)$$
(Grashoff number)  

$$\lambda = a u_a / v$$
(Suction  
parameter)  

$$D_2^{-1} = (a^2 / k)$$
(Darcy parameter)  

$$P = (\mu C_p / k_f)$$
(Prandtl number)  

$$\alpha = \frac{QL^2}{\Delta T k_f}$$
(Heat Source  
parameter)  

$$Sc = \frac{v}{D_1}$$
(Schmidt number)  

$$N = \frac{\beta^{\bullet} k_{11}}{\beta v}$$
(Buoyancy ratio)  

$$kr = \frac{k_1 a^2}{D_1}$$
(Chemical reaction  
parameter)

$$\gamma_{1} = \frac{\beta^{*} \Delta C}{\beta \Delta T}$$
 (Density ratio)  

$$S_{0} = \frac{k_{11} \Delta T}{k_{f} C_{p} \Delta C}$$
 (Soret parameter)  

$$s = \frac{b}{a}$$
 (Width of annular region)

The corresponding boundary conditions are  $w = 0, \theta = 1, C=1$  on r = 1

$$w = 0$$
,  $\theta = 0$ ,  $C = 0$  on  $r = s$  (19)

The differential equations involving  $\theta_0$ ,  $\theta_1$ ,  $w_0$  and  $w_1$  are reduced to the following difference equations

$$(1 - \frac{h(1 - \lambda P)}{2r_i})\theta_{i,i-1} - (2)\theta_{i,i} + ((1 + \frac{h(1 - \lambda P)}{2r_i})\theta_{i,i+1} + Q_1h^2C_{i,i} = 0$$

$$(1 - \frac{h(1 - \lambda Sc)}{2r_{i}})C_{,i-1} - 2C_{,i} + ((1 + \frac{h(1 - \lambda Sc)}{2r_{i}})C_{,i+1} - (krSc)C_{,i} + (\frac{ScSo}{N})(\theta_{i+1} - 2\theta_{i} + \theta_{i-1}) = 0$$
(21)
$$(1 - \frac{h(1 - \lambda)}{2r_{i}})w_{,i-1} - (2 + h^{2}(D_{2}^{-1} + (M^{2}/r^{2}(1 + \lambda_{1}))))w_{,i} + (1 + \frac{h(1 - \lambda)}{2r_{i}})w_{,i+1} = -G(1 + \lambda_{1})h^{2}(\theta_{i} + NC_{i})$$

(20)

(22) Where h is the step length taken to be 0.05 together with the following conditions

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 $\theta_{,0} = 1, \quad \theta_{,21} = m_1, C_{,0} = 1, \quad C_{,21} = m_1$  $w_{,0} = 0, \quad w_{,21} = 0$ 

All the above difference equations are solved using Gauss-Seidel iterative method to the fourth decimal accuracy.

## 3. Shear Stress, Nusselt Number and Sherwood Number

The shear stress on the pipe is given by

$$\tau' = \mu(\frac{\partial w}{\partial r})_{r=a,b}$$

which in the non-dimensional form reduces to

$$\tau = \tau' / (\mu^2 / a^2) = (w_r)_{r=1,...}$$

The heat transfer through the pipe to the flow per unit area of the pipe surface is given by

$$q = k_1 (\frac{\partial T}{\partial r})_{r=a}$$

which in the non-dimensional form is

$$Nu = (\frac{qa}{k_1(T_1 - T_e)}) = (\frac{\partial \theta}{\partial r})_{r=1}$$

The mass transfer through the pipe to the flow per unit area of the pipe surface in the non-dimensional form is

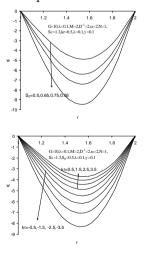
$$Sh = \left(\frac{q_1 a}{D_1 (C_1 - C_e)}\right) = \left(\frac{\partial C}{\partial r}\right)_{r=1}$$

#### **Particular Case**

In the absence of thermo – diffusion  $(S_0 = 0)$  the results are in good agreement with that of suresh Babu et. al [259(a)].

#### 4.Results and Discussion

Figures (1 - 4) represents the axial velocity w for different values of So,  $k_r$ ,  $\lambda_1$ ,  $\gamma$ . It is found that the axial flow is in the vertically downward direction and hence w>0 represents a reversal flow.



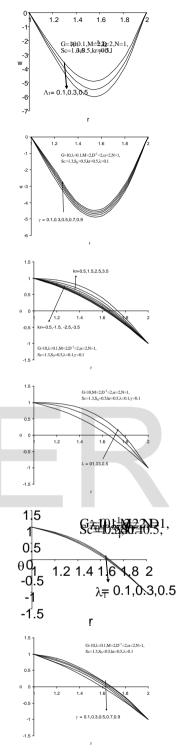


Fig (1) represents the effect of thermo-diffusion on w. It is found that higher the Soret effect larger |w| in the flow region. The effect of chemical reaction  $k_r$  on w can be observed from Fig (2). It is found that |w| depreciates in the degenerating chemical reaction case and enhances in the

generating chemical reaction case. The effect of Jeffrey parameter ( $\lambda_1$ ) on w can be seen from Fig (3). It is found that |w| experiences an enhancement with increasing Jeffrey parameter  $\lambda_1$ . Fig (4) represents the effect of non-linear density temperature variation ( $\gamma$ ). It is found that the non-linearity in the density – temperature variation results in a depreciation in |w| in the flow region.

The non-dimensional temperature distribution ( $\theta$ ) is shown in Fig (5-10) for different parametric variations. We follow the convention that the non-dimensional temperature convection is positive or negative according as the actual temperature (T) is greater / lesser than equilibrium temperature (Te). The effect of chemical reaction  $k_r$  on  $\theta$  can be seen from Fig (5). It can be seen from the profiles that the actual temperature reduces in the degenerating chemical reaction case and enhances in the generating chemical reaction case. The effect of porosity of the boundary  $\lambda$  can be observed from Fig (6). It is found that higher the suction parameter at the boundary larger the temperature in the flow region. Fig (7) represents  $\theta$  with Jeffrey parameter  $\lambda_1$ . It is found that the actual temperature enhances with increase in  $\lambda_1$ . Fig (8) represents  $\theta$  with density ratio y. It is found that a nonlinearity in the density temperature relation results in a depreciation in the actual temperature.

The non-dimensional concentration (C) is exhibited in figures 9 and 10 for different parametric values. We follow the convention that the non-dimensional concentration positive is or negative according as the actual concentration is greater/ lesser than the equilibrium concentration ( $C_{\infty}$ ).

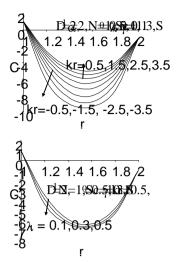


Fig (9) represents the concentration with chemical reaction parameter kr. It can be seen from the profile that the actual concentration enhances in the degenerating chemical reaction case and reduces in the generating chemical reaction case. Fig (10) represents C with Jeffrey parameter  $\lambda_1$ . An increase in  $\lambda_1$  leads to a depreciation in the actual concentration.

TABLE – 1 Skin friction (t) at r = 1										
IV V	VI	VII								
-11.67459 -11.63081	-44.82986 -87	.27415								
7 -22,23472 -22,12111	-97.80872 -24	8.4081								
4 -30.54276 -30.30728	-167.0654 -55	7.2509								
0.07 0.09	0.01	0.01								
0.5 0.5	1.5	2.5								
TABLE – 2 n friction (τ) at r = 2										
IV V	VI	VII								
19.81815 19.80252	58.48168 11	.1674								
19.8181519.8025238.6463238.64632		1.1674 05508								
	133.3605 34									
38.64632 38.64632	133.3605 34	05508 5.3676								
	-11.67459 -11.63081 7 -22.23472 -22.12111 4 -30.54276 -30.30728 0.07 0.09 0.5 0.5 TABLE - 2 n friction (r) at r = 2	-11.67459 -11.63081 44.82986 -87 7 -22.23472 -22.12111 -97.80872 -24 4 -30.54276 -30.30728 -167.0654 -55 0.07 0.09 0.01 0.5 0.5 1.5 TABLE - 2 n friction (r) at r = 2								

From tables 1& 2 we notice that  $|\tau|$  enhances with increase in So. An increase in the density ratio  $\gamma$  results in a depreciation in  $|\tau|$ at r= 1 & 2.

#### TABLE-3 Nusselt number (Nu) at r = 1

Ι	I	Ш	IV	V	VI	VII	VIII	IX	X
-0.88081	-0.95211	-1.00596	-0.78386	-0.64176	-0.44841	-0.8816	-0.88239	-0.88317	7 -0.88396
0.06317	-0.00226	-0.05135	0.15278	0.27957	0.46636	0.06203	0.06089	0.05975	5 0.0586
-2.72905	-2.81235	-2.87601	-2.61713	-2.46181	-2.23725	-2.72987	-2.73068	-2.731	5 -2.73231
-3.33173	-3.75125	-3.82002	-3.54205	-3.37683	-3.13922	-3.66305	-3.66436	-3.6656	7 -3.66699
0.5	1.5	2.5	-0.5	-1.5	-2.5	0.5	0.5	0.5	0.5
0.01	0.01	0.01	0.01	0.01	0.01	0.03	0.05	0.07	0.09
0.01	0101	0101							
0.01	0101	0101		TABL	E-4				
0.01	0.01	0101	Nus	TABL elt numbe		=2			
I	II	Ш	Nus			=2 VII	VIII	IX	X
	П	Ш	IV	elt numbe V	r(Nu)atr VI	VII	,		
I -3.12073	II -3.03374	III -2.96754	IV -3.23835	elt numbe V -3.40237	r (Nu) at r VI -3.64069	<b>VII</b> -3.12001	,	-3.11847	-3.1177
I -3.12073	II -3.03374 -3.93467	III -2.96754 -3.87263	IV -3.23835 -4.12774	v v -3.40237 -4.2835	r (Nu) at r VI -3.64069 -4.51083	<b>VII</b> -3.12001 -4.01548	-3.11924 -4.01436	-3.11847 -4.01324	-3.1177 -4.01211
I -3.12073 -4.0166	II -3.03374 -3.93467 -1.25961	III -2.96754 -3.87263 -1.18491	IV -3.23835 -4.12774 -1.48767	v -3.40237 -4.2835 -1.6684	r(Nu)atr VI -3.64069 -4.51083 -1.92897	VII -3.12001 -4.01548 -1.35603	-3.11924 -4.01436	-3.11847 -4.01324 -1.35395	-3.1177 -4.01211 -1.35291
I -3.12073 -4.0166 -1.35707	II -3.03374 -3.93467 -1.25961	III -2.96754 -3.87263 -1.18491	IV -3.23835 -4.12774 -1.48767	v -3.40237 -4.2835 -1.6684	r(Nu)atr VI -3.64069 -4.51083 -1.92897	VII -3.12001 -4.01548 -1.35603	-3.11924 -4.01436 -1.35499	-3.11847 -4.01324 -1.35395	-3.1177 -4.01211 -1.35291
	-0.88081 0.06317 -2.72905 -3.33173 0.5	-0.88081 -0.95211 0.06317 -0.00226 -2.72905 -2.81235 -3.33173 -3.75125 0.5 1.5	-0.88081 -0.95211 -1.00596 0.06317 -0.00226 -0.05135 -2.72905 -2.81235 -2.87601 -3.33173 -3.75125 -3.82002 0.5 1.5 2.5	-0.88081 -0.95211 -1.00596 -0.78386 0.06317 -0.00226 -0.05135 0.15278 -2.72905 -2.81235 -2.87601 -2.61713 -3.33173 -3.75125 -3.82002 -3.54205 0.5 1.5 2.5 -0.5	-0.88081         -0.95211         -1.00596         -0.78386         -0.64176           0.06317         -0.00226         -0.05135         0.15278         0.27957           -2.72905         -2.81235         -2.87601         -2.61713         -2.46181           -3.33173         -3.75125         -3.82002         -3.54205         -3.37683           0.5         1.5         2.5         -0.5         -1.5	-0.88081 -0.95211 -1.00596 -0.78386 -0.64176 -0.44841 0.06317 -0.00226 -0.05135 0.15278 0.27957 0.46636 -2.72905 -2.81235 -2.87601 -2.61713 -2.46181 -2.23725 -3.33173 -3.75125 -3.82002 -3.54205 -3.37683 -3.13922 0.5 1.5 2.5 -0.5 -1.5 -2.5	-0.88081         -0.95211         -1.00596         -0.78386         -0.64176         -0.44841         -0.8816           -0.6317         -0.00226         -0.05135         0.15278         0.27957         0.46636         0.06203           -2.72905         -2.81235         -2.87601         -2.61713         -2.46181         -2.23725         -2.72987           -3.33173         -3.75125         -3.82002         -3.54205         -3.37683         -3.13922         -3.66305           -0.5         1.5         2.5         -0.5         -1.5         -2.5         0.5	-0.88081         -0.95211         -1.00596         -0.78386         -0.64176         -0.44841         -0.8816         -0.88235           0.06317         -0.00226         -0.05135         0.15278         0.27957         0.46636         0.06203         0.06089           -2.72905         -2.81235         -2.87601         -2.61713         -2.46181         -2.23725         -2.72987         -2.73068           -3.33173         -3.75125         -3.82002         -3.54205         -3.37683         -3.13922         -3.66305         -3.66436           0.5         1.5         2.5         -0.5         -1.5         -2.5         0.5         0.5	-0.88081         -0.95211         -1.00596         -0.78386         -0.64176         -0.44841         -0.8816         -0.88239         -0.88311           0.06317         -0.00226         -0.05135         0.15278         0.27957         0.46636         0.06203         0.06089         0.05975           -2.72905         -2.81235         -2.87601         -2.61713         -2.46181         -2.23725         -2.72987         -2.73068         -2.73115           -3.33173         -3.75125         -3.82002         -3.54205         -3.37683         -3.13922         -3.66305         -3.66436         -3.66566           0.5         1.5         2.5         -0.5         -1.5         -2.5         0.5         0.5

From tables 3 & 4 we observed that the rate of heat transfer enhances at r=1 and reduces at r=2 in the degenerating chemical reaction case while in the generating chemical reaction case it reduces at r=1 and enhances at r=2. An increase in the density ratio  $\gamma$  enhances |Nu| at r=1 and reduces at r=2.



4	-22,2430 -	20.3125	-18.3725	-24.6515	-27.7258	-31.7947	-22.2431	-22.2433	-22.2433	-22.2434	
-2	-35.4302 -	33.2060	-31.3582	-38.1591	-41.5869	46.0261	-35.4303	-35.4305	-35.4306	-35.4305	
-4	-39.8702 -	37.5470	-35.6074	-42.7071	-46.2542	-50.8284	-39.8704	-39.8705	-39.8707	-39.8708	
kr	0.5	1.5	2.5	-0.5	-1.5	-2.5	0.5	0.5	0.5	0.5	
γ	0.01	0.01	0.01	0.01	0.01	0.01	0.03	0.05	0.07	0.09	
	TABLE-6 Sherwood number (Sh) at r = 2										
							/				
<b>'</b> α	Ι	II	Ш	IV	V	VI	VII	VIII	IX	X	
	-	-		<b>IV</b> 27.6444	•	VI					
α	25.1612	23.1039	21.3644		30.7172	<b>VI</b> 34.6445	25.1607	25.1602	25.1596	25.1591	
a 2	25.1612 28.5238	23.1039 26.3974	21.3644 24.6102	27.6444	30.7172 34.1462	VI 34.6445 38.1084	25.1607 28.0159	25.1602 28.5008	25.1596 28.5000	25.1591 28.4993	
a 2 4	25.1612 28.5238 18.5930	23.1039 26.3974 16.6269	21.3644 24.6102 14.9801	27.6444 31.0310	30.7172 34.1462 23.9809	VI 34.6445 38.1084 27.8424	25.1607 28.0159 18.5923	25.1602 28.5008 18.5916	25.1596 28.5000 18.5909	25.1591 28.4993 18.5902	
α 2 4 -2	25.1612 28.5238 18.5930	23.1039 26.3974 16.6269	21.3644 24.6102 14.9801	27.6444 31.0310 20.9884	30.7172 34.1462 23.9809	VI 34.6445 38.1084 27.8424	25.1607 28.0159 18.5923	25.1602 28.5008 18.5916	25.1596 28.5000 18.5909	25.1591 28.4993 18.5902	

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The variation of Sh with chemical reaction parameter  $k_r$  shows that the rate of mass transfer reduces in the degenerating chemical reaction case and enhances in the

generating chemical reaction case. Also an increase in the density ratio  $\gamma$  enhances |Sh| at r=1 and reduces at r=2.

#### 5.Salient Features:

- An increase in γ depreciates the velocity and temperature whereas it enhances the actual concentration in the entire flow region.
- The axial velocity (w) and the temperature depreciates in the degenerating chemical reaction case and enhances in the generating chemical reaction case whereas concentration(C) enhances in the degenerating chemical reaction case and reduces in the generating chemical reaction case.
- Higher the thermo-diffusion larger |w| and θ in the flow region whereas the actual concentration reduces with increase in S<sub>0</sub>.
- |w| and  $\theta$  experiences an enhancement with increasing Jeffrey parameter  $\lambda_1$  whereas it leads to a depreciation in the actual concentration.
- An increase in λ<sub>1</sub> reduces |τ| and |Nu| at r=1 and enhances at r=2.
- An increase in S<sub>0</sub> results in an enhancement in |τ| and |Nu| at both the cylinders.
- An increase in the density ratio γ results in a depreciation in |τ| at r= 1 & 2 whereas it enhances |Nu| at r=1 and reduces at r=2
- |τ| reduces in the degenerating chemical reaction case and enhances in the generating chemical reaction case at both the cylinders whereas |Nu| enhances at r=1 and reduces at r=2 in the degenerating chemical reaction case while in the generating chemical reaction case it reduces at r=1 and enhances at r=2.

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